



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-764-011
Job Sheet 167274



Part No: D350-764-011

Job Qty: 1 ea

Part Name: Rear Seat Shoulder Harness



CH6002

Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/27/17

Job Tracking No:

Due Date: 11/2/17

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Access Helicopters (CACCE02)

102-6305 Airport Way Kelowna, BC, V1V 1S1 Canada ph:(403) 755-1791 fx:(403) 755-1936.

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		11/2/17	0.00	0.00	Start Up Stores/Pkg1		
110	Packaging	1 pcs		11/2/17	0.00	0.00	Packaging1		
120	QC	1 pcs		11/2/17	0.00	0.00	QC4		
125	DC	1 pcs		11/2/17	0.00	0.00	DC		
130	Packaging	1 pcs		11/2/17	0.00	0.00	Packaging3		
140	QC21-FG	1 Ea		11/2/17	0.00	0.00	QC21		

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	ALS4-1032-130 5004971	16	1,497	0	0
	AN3-3A 5004982	32	95	0	0
	AN3-6A 5004913	16	332	0	0
	AN4-10A 5004909	4	126	0	0
	AN970-6 5004882	4	88	0	0
	CCR264SS3-3 5004875	16	292	0	0
	CR3212-4-2 5004850	4	102	0	0
	CR3212-5-04 5004847	4	92	0	0
	CR3212-5-07 5004842	4	91	0	0
	D2854 5004831	3	18	0	0
	D3578-041 5004809	16	27	0	0
	D3636-041 5004777	4	12	0	0
	D3637-041 5004765	4	4	0	0
	D3637-3 5004746	4	5	0	0
	D3638-1 5004763	4	7	0	0
	D3639-1 5004764	1	5	0	0
	D3639-2 5004764	1	4	0	0
	D3639-3 5004760	1	3	0	0
	D3639-4 5004765	1	2	0	0
	D3640-1 5004763	2	11	0	0
	D3640-3 5004752	2	9	0	0
	D3641-1 5004752	2	6	0	0
	D3641-3 5004740	1	2	0	0
	D3641-4 5004738	1	3	0	0
	D3642-1 5004734	2	5	0	0
	D3643-1 5004732	1	5	0	0
	D3643-2 5004731	1	2	0	0

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
Approved by: _____ Date: _____								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐								
Misidentified ☐	Past Due ☐	OTHER :							

D3644-1	5004724	2	7	0	0
D3657-1	5004722	1	17	0	0
MS20426AD3-3	5004712	32	594	0	0
MS20426AD4-4	5004709	106	2,154	0	0
5004684 - MS20426AD4-6	5004674	28	2,227	0	0
MS20470AD4-6	5004680	8	1,801	0	0
MS21059L3	5004679	16	157	0	0
MS21072-L3	4122535	8	38	0	0
MS35206-267	5004672	8	73	0	0
NAS1149D0363J	5004667	48	955	0	0
NAS1149D0963J	5004640	4	48	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

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Work Order update only ☐

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5.0 PARTS LISTS

QTY -011	Dart Part Number	Geneva Part Number	Description
X	D350-764-011	P131	Shoulder Harness Kit
4	D2854-1-080	N/A	VELCRO STRIP
4	D2854-3-080	N/A	VELCRO STRIP
16	D3578-041	N/A	DOUBLER
4	D3636-041	N/A	SHOULDER HARNESS
4	*D3636-11	G10601-2	SHOULDER BELT
4	*D3636-13	G10601-4	LAP BELT
4	D3637-041	G10602-1	BRACKET ASSEMBLY
4	D3637-3	G10609-1	BACKER PLATE
4	D3638-1	G10608-2	BUSHING
1	D3639-1	G10604-3	DOUBLER
1	D3639-2	G10604-6	DOUBLER
1	D3639-3	G10604-4	DOUBLER
1	D3639-4	G10604-5	DOUBLER
2	D3640-1	G10605-1	BELT GUIDE
2	D3640-3	G10605-2	BELT GUIDE
2	D3641-1	G10606-3/-6	COVER
1	D3641-3	G10606-5	COVER
1	D3641-4	G10606-4	COVER
2	D3642-1	G10607-1/-2	DOUBLER
1	D3643-1	G10610-2	STIFFENER
1	D3643-2	G10610-1	STIFFENER
2	D3644-1	G10610-3	SHIM
1	D3657-1	G12170	GUIDE TOOL
16	ALS4-1032-130	N/A	INSERT
32	AN3-3A	N/A	BOLT
16	AN3-6A	N/A	BOLT
4	AN4-10A	N/A	BOLT
48	AN960JD10	N/A	WASHER
4	AN960JD916	N/A	WASHER
4	AN970-6	N/A	WASHER
16	CCR264SS-3-03	N/A	RIVET
4	CR3212-4-02	N/A	RIVET
4	CR3212-5-04	N/A	RIVET
4	CR3212-5-07	N/A	RIVET
32	MS20426AD3-3	N/A	RIVET
106	MS20426AD4-4	N/A	RIVET
28	MS20426AD4-6	N/A	RIVET
8	MS20470AD4-6	N/A	RIVET
16	MS21059L3	N/A	NUTPLATE (OR MS21059-3)
8	MS21072L3	N/A	NUTPLATE (OR MS21072-3)
8	MS35206-267	N/A	SCREW

*Included with D3636-041